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google map

| 製品寸法 | | | | | | | | | | ビード | | |
|-----------|--------|-----|-----|-----|-----|-----|---|---|---|-----|-----|----|
| サイズ (mm) | 板厚 (t) | 1.0 | 1.2 | 1.5 | 2.0 | 3.0 | | | | | | |
| A×B | 長さ (M) | 4 | 5 | 6 | 4 | 5 | 6 | 4 | 5 | 6 | 位置 | 内面 |
| 正方形 | | | | | | | | | | | | |
| 12×12 | | ● | | ● | | | | | | | Bなし | |
| 14×14 | | ● | | ● | | ● | | | | | Bなし | |
| 16×16 | | ● | | ● | ● | ● | ● | | | | Bなし | |
| 19×19 | | ● | | ● | ● | ● | ● | ● | | | Bなし | |
| 20×20 | | | | ● | ● | ● | ● | | | | Bなし | |
| 21×21 | | ● | | ● | ● | ● | ● | | | | Bなし | |
| 22×22 | | ● | | ● | ● | ● | ● | | | | Bなし | |
| 24×24 | | ● | | ● | ● | ● | ● | | | | Bなし | |
| 25×25 | | | | ● | ● | ● | ● | ● | | | Bなし | |
| 25.4×25.4 | | | | ● | ● | ● | ● | | | | Bなし | |
| 28.6×28.6 | | ● | | ● | ● | ● | ● | | | | Bなし | |
| 30×30 | | | ● | ● | ● | ● | ● | ● | | | Bなし | |
| 32×32 | | | ● | ● | ● | ● | ● | ● | | | Bなし | |
| 35×35 | | | ● | ● | ● | ● | ● | ● | | | Bなし | |
| 38.5×38.5 | | | ● | ● | ● | ● | ● | ● | | | Bなし | |
| 40×40 | | | | ● | ● | ● | ● | ● | ● | | Bなし | |
| 41×41 | | ● | | ● | ● | ● | ● | ● | ● | | Bなし | |
| 46×46 | | | | | ● | ● | ● | ● | ● | | Bなし | |
| 50×50 | | | | ● | ● | ● | ● | ● | ● | ● | Bなし | |
| 60×60 | | | | | ● | ● | ● | ● | ● | ● | Bなし | |
| 75×75 | | | | | | ● | ● | ● | ● | ● | Bなし | |
| 100×100 | | | | | | ● | ● | ● | ● | ● | Bなし | |
| 長方形 | | | | | | | | | | | | |
| 19×10 | | ● | | ● | | | | | | | Aなし | |
| 22×12 | | ● | | ● | | ● | | | | | Aなし | |
| 25×12 | | | | ● | ● | ● | | | | | Aなし | |
| 24×14 | | ● | | ● | ● | ● | | | | | Aなし | |
| 32×16 | | ● | | ● | ● | ● | ● | | | | Aなし | |
| 30×20 | | | | ● | ● | ● | ● | | | | Bなし | |
| 30×25 | | | | | ● | ● | ● | | | | Bなし | |
| 40×18 | | ● | | ● | ● | ● | | | | | Bなし | |
| 40×20 | | | | ● | ● | ● | ● | | | | Bなし | |
| 40×25 | | | | ● | ● | ● | ● | | | | Bなし | |
| 50×20 | | | | ● | ● | ● | ● | | | | Bなし | |
| 50×25 | | | | | ● | ● | ● | | | | Bなし | |
| 51×26 | | | ● | | ● | ● | ● | | | | Bなし | |
| 50×30 | | | | ● | ● | ● | ● | | | | Bなし | |
| 65×18 | | ● | | ● | ● | ● | ● | | | | Bなし | |
| 60×25 | | | | ● | ● | ● | ● | | | | Bなし | |
| 60×30 | | | | ● | ● | ● | ● | ● | | | Bなし | |
| 61×32 | | | | | ● | ● | ● | | | | Bなし | |
| 70×25 | | | | | ● | ● | ● | | | | Bなし | |
| 60×40 | | | | | ● | ● | ● | ● | | | Bなし | |
| 70×30 | | | | | | ● | ● | ● | | | Bなし | |
| 75×45 | | | | | | ● | ● | ● | | | Bなし | |
| 80×40 | | | | | | ● | ● | ● | | | Bなし | |
| 90×30 | | | | | | ● | ● | ● | | | Bなし | |
| 90×50 | | | | | | | ● | ● | | | Bなし | |
| 100×40 | | | | | | | ● | ● | | | Bなし | |
| 100×50 | | | | | | | | ● | ● | | Bなし | |
| 120×60 | | | | | | | | | ● | ● | Bなし | |
| 125×75 | | | | | | | | | | ● | Bなし | |
| 150×50 | | | | | | | | | | ● | Bなし | |

*表面仕上げは、未研磨・HL・ファイン (4mは未研磨のみ)

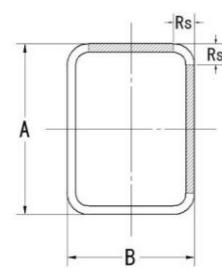
*長方形

19×10 22×12 25×12 24×14 32×16

溶接部は長辺部 その他長方形は短辺部

*他の鋼種については要相談

*特寸については要相談



| 製品寸法 | | | | | | | | | | | | |
|----------|--------|-----|-----|-----|-----|---|---|---|---|---|---|----|
| サイズ (mm) | 板厚 (t) | 3.0 | 4.0 | 5.0 | 6.0 | | | | | | | |
| A×B | 長さ (M) | 6 | 6 | 6 | 6 | 4 | 5 | 6 | 4 | 5 | 6 | 位置 |
| 正方形 | | | | | | | | | | | | |
| 40×40 | | ● | ● | | | | | | | | | |
| 50×50 | | ● | ● | ● | ● | | | | | | | |
| 60×60 | | ● | ● | ● | ● | | | | | | | |
| 75×75 | | ● | ● | ● | ● | | | | | | | |
| 80×80 | | ● | ● | | | | | | | | | |
| 90×90 | | ● | ● | | | | | | | | | |
| 100×100 | | ● | ● | ● | ● | | | | | | | |
| 125×125 | | ● | ● | ● | ● | | | | | | | |
| 150×150 | | ● | ● | ● | ● | | | | | | | |
| 175×175 | | ● | ● | ● | ● | | | | | | | |
| 200×200 | | ● | ● | ● | ● | | | | | | | |
| 250×250 | | ● | ● | ● | ● | | | | | | | |
| 長方形 | | | | | | | | | | | | |
| 60×30 | | ● | ● | | | | | | | | | |
| 75×45 | | ● | ● | | | | | | | | | |
| 80×40 | | ● | ● | | | | | | | | | |
| 90×50 | | ● | ● | | | | | | | | | |
| 100×50 | | ● | ● | ● | ● | | | | | | | |
| 125×75 | | ● | ● | ● | ● | | | | | | | |
| 150×100 | | ● | ● | ● | ● | | | | | | | |

角パイプ寸法許容差

| | | |
|-------|---------------------|---------------|
| 辺の長さ | 30mm未満 | ±0.20mm |
| | 30mm以上～50mm未満 | ±0.25mm |
| | 50mm以上 | ±0.5% |
| 厚さ | 使用した材料のJIS規格に定める許容差 | |
| 長さ | 定尺 4～6m | +30mm -0 |
| 真直度 | 全長に対し | 0.3%以下 |
| 角部の寸法 | Rs | = 1.5 × 板厚 以下 |

大型厚肉角管寸法許容差

| 項目及び寸法の区分 | 寸法許容差 |
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